

Date: Wednesday, 10/25/2006 1:05:41 PM
 User: Chantal Lavoie

Process Sheet

Customer	CU-DAR001 Dart Helicopters Services	Drawing Name	LUG BRACKET
Job Number	29176	Part Number	D30461
Estimate Number	10733	Drawing Number	D3046 REV A
P.O. Number	N/A	Project Number	N/A
This Issue	10/25/2006	Drawing Revision	A
Prsh Rev.	NC	Material	N/A
First Issue	N/A	Due Date	11/1/2006
Previous Run	28599	Qty:	1
Written By		Um:	Each
Checked & Approved By			
Comment	Est A 01.08.27	New Issue SM	

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
1.0	M1010S12GA	1010/1025/A21/6aA SHEET
	Comment: Qty.: 0.1260 sf(s)/Unit Total : 0.1260 sf(s) 1010/1025/A21/6aA SHEET Batch: M102247	 <i>10/06/25</i>
2.0	WATER JET	FLOW WATER JET
	Comment: FLOW WATER JET 1-Cut as per Dwg D3046 Dwg Rev: A Prog Rev: A	 <i>10/06/25</i>
	2-Deburr if necessary	 <i>10/06/25</i>
3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE
		 <i>10/06/25</i>
	Comment: INSPECT PARTS AS THEY COME OFF MACHINE	 <i>10/06/25</i>
4.0	QC8	SECOND CHECK
		 <i>10/06/25</i>
	Comment: SECOND CHECK	 <i>10/06/25</i>
5.0	BRAKE NC	NC BRAKE
	Comment: NC BRAKE Tumble & deburr Bend as per dwg D3046	 <i>SB 06/10/25</i>

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA Date: 06/18/26
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Seq. #: Machine Or Operation:

Description :

6.0 QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

10/25/06 (1)

7.0 POWDER COATING

POWDER COATING



Comment: POWDER COATING

Powder Coat White Gloss (Ref: 4.3.5.1) as per QSI 005.4.3

8.0 QC3

INSPECT POWDER COAT/CHEMICAL CONVERSION



Comment: INSPECT POWDER COAT/CHEMICAL CONVERSION

n/a

9.0 PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock
Location G/A

SB 06/10/06 (1)

10.0 QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

06/10/06 (1)

Job Completion



10/26/06

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries